

# AMERICAN MACHINIST

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## 5S training package

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A 5S (sort, straighten, sweep, standardize, and sustain) training-materials package from Enna, Oakville, Ontario, explains how to conduct in-house programs and provides the necessary resources for participants.

Instruction in 5S may cover a particular product line, a selected process that's posing problems, or specific issues such as long leadtimes or late deliveries. The Enna 5S package presents the methodology to improve access to materials and equipment through organization, labeling, allocation of storage, and proper procedures. The leanmanufacturing-solution package works best with companies of 50 to 750 employees, but easily expands.  
[enna.com](http://enna.com)



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