

		6th, Sunday	7th, Monday	8th, Tuesday	9th, Wednesday	10th, Thursday	11th, Friday	12th, Saturday	
AM		Arrive in Narita Airport, Tokyo	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	Breakfast	
			Orientation	Orientation	Orientation	Orientation	Transfer to Kyoto		
PM		Tour introduction meeting Japanese business and cultural workshop Q & A session with Enna staff Dinner ANA Crown Plaza	TOTO Bath Create	AISIN	TOYOTA MOTORS	Q&A with Toyota executives	DAIKIN INDUSTRIES (Air Compressor plant)	Depart from Osaka Kansai Airport	
			<i>"Poka Yoke and SMED"</i>	<i>"Quality Control"</i>	<i>"Supplier and Kanban Management"</i>	<i>"TPS and Standardized Work"</i>	<i>"Implementation of new changes"</i>		
			Lunch	Lunch	Lunch	Lunch	Lunch		Lunch
			TOYOTA L&F	DENSO CORPORATION	TOYOTA MUSEUM OF INDUSTRY	NBK CORPORATION Sushi Bar Concept	Sightseeing and shopping in Osaka (free time)		
			<i>"Non-stock Policy"</i>	<i>"One-Piece Flow and Production Planning"</i>	<i>"Quick Changeover/ Kanban/Empowering Employees"</i>	<i>"JIT and Visualization on Gemba"</i>			
			Review session	Review session	Review session	Review session			
	Dinner	Dinner	Dinner	Dinner	Celebration Dinner				
	Toyota Castle Hotel	Toyota Castle Hotel	Toyota Castle Hotel	Sheraton Miyako Hotel Osaka	Sheraton Miyako Hotel Osaka				

Legend	Plant Tour	Study Topic	Seminar/Training
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What you can expect out of this week:

- A skills-set that allows you to “read” your operations.
- Examples of various practices that provide a new data base.
- A blueprint that can be implemented in any organization.
- An action plan which you can apply in your own setting.

You will be exposed to:

- Different work environments
- Different practices
- Different technology
- Different results

The challenge will be to make sense out of an abundance of “observations”.

At the end of each day, we will:

- Review of the day’s experience; discussion groups will be used to enhance your own experience.
- Review principles pertinent to the next day’s visit.
 - Description of what we will see the next day any particular focus.